

Date: Thursday, 16/10/2008 3:49:06 PM  
User: Julie Dawson

**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42668	
Estimate Number : 13228	
P.O. Number :	
This Issue : 16/10/2008 S.O. No. :	Part Number : D2127251161
Prsht Rev. : NC	Drawing Number : D212-725-1
First Issue : //	Project Number : N/A
Previous Run : 42665	Drawing Revision :
	Material : N/A
Written By :	Due Date : 23/10/2008
Checked & Approved By : <u>Julie Dawson</u>	Qty: 1 Um: Each
Comment :	

**Additional Product**

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters  
"Assembly of D212-725-1-161 with Dart IPP D212-725-1-161"  
Send a copy of this IPP

*[Signature]*

OCT 29 2008

2.0 D2127251161 Stiffener Oil Cooler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
STIFFENER OIL COOLER

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch  
1 D212-725-1-161 stiffener 76 45211  
Attach serviceable tags

OCT 29 2008

2- EAGLE  
Fabricate/Pick the following parts in accordance with:  
D212-725-1-161 REV. B

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:06 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42668

Part Number: D2127251161

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*[Signature]*

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



*[Signature]*

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A *[Signature]*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.11.03

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

### Squawk: 1.41

#### Discrepancy:

Fabricate D212-725-1-161, Stiffener Oil Cooler for Dart Aerospace.

#### Resolution:

D212-725-1-161, Stiffener Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54. Material 2024 T3 .032 Batch No. 0617.

1.41 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

### Squawk: 1.42

#### Discrepancy:

Fabricate D212-725-1-163, Clip Oil Cooler for Dart Aerospace.

#### Resolution:

D212-725-1-163, Clip Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 55. Material 2024 T3 .032 Batch No. 0617.

1.42 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

### Squawk: 1.43

#### Discrepancy:

Fabricate D212-725-1-165, Support Oil Cooler for Dart Aerospace.

#### Resolution:

D212-725-1-165, Support Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 56, Fig. 19. Material 2024 T3 .040 Batch No. 0921.

1.43 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

### Squawk: 1.44

#### Discrepancy:

Fabricate D212-725-1-167, Clip Oil Cooler for Dart Aerospace.

#### Resolution:

D212-725-1-167, Clip Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 55. Material 2024 T3 .032 Batch No. 0617.

1.44 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

### Squawk: 1.45

#### Discrepancy:

Fabricate D212-725-1-169, Bracket Oil Cooler for Dart Aerospace.

#### Resolution:

D212-725-1-169, Bracket Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 58. Material used 2024 T3 .032 Batch No. 0617.

1.45 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

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## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: 212 DETAIL PARTS
<b>Job Number</b>	: 42668		
<b>Estimate Number</b>	: 13228		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D2127251161
<b>This Issue</b>	: 16/10/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D212-725-1
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 42665	<b>Drawing Revision</b>	:
	<b>Type</b>	<b>Material</b>	: N/A
	: PURCHASED PARTS	<b>Due Date</b>	: 23/10/2008
<b>Written By</b>	:	<b>Qty:</b>	1
<b>Checked &amp; Approved By</b>	: <u>SUD 08.10.16</u>	<b>Um:</b>	Each
<b>Comment</b>	:		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-161 with Dart IPP D212-725-1-161"

Send a copy of this IPP

C208110/20 ①

2.0	D2127251161	Stiffener Oil Cooler
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------

**Comment:** Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-161 stiffener \_\_\_\_\_

Attach serviceable tags

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-161 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 16/10/2008 3:49:06 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42668

Part Number: D2127251161

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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P.O. Number :	Part Number : D2127251161
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / /	Drawing Revision :
Previous Run : 42665	Material : N/A
Written By :	Due Date : 23/10/2008
Checked & Approved By : <u>SUD 08.10.16</u>	Qty: 1 Um: Each
Comment :	

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-161 with Dart IPP D212-725-1-161"

Send a copy of this IPP

OCT 29 2008

2.0

D2127251161

Stiffener Oil Cooler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 STIFFENER OIL COOLER

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number

Description Batch

1 D212-725-1-161

stiffener

76 45211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-161 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required



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Drawing Name: 212 DETAIL PARTS

Job Number: 42668

Part Number: D2127251161

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*[Signature]*

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

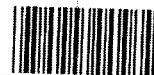
Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



*[Signature]*

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A *[Signature]*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.41**

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Fabricate ~~D212-725-1-161~~ Stiffener Oil Cooler for Dart Aerospace.

Resolution:

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D212-725-1 Dwg Pg. 54. Material 2024 T3 .032 Batch No. 0617.

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Discrepancy:

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D212-725-1-165, Support Oil Cooler fabricated IAW D212-725-1  
Dwg Pg. 56, Fig. 19. Material 2024 T3 .040 Batch No. 0921.

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